



4-2 Model code

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Automatic feeder

Selecting method

Symbol	Description
V	Vibratory type
R	Rotary type

Model

Symbol	Description
N	Nut feeder
B	Bolt feeder

Feeding pattern

Symbol	Description
S	Single
W	Twin
WI	Twin Independent

Specification information

Type	Symbol	Description		
		Feed unit	Separator	Selector type
VNS	00	Std.	Yes	Std.
	01	Std.	No	Cassette
	02	Std.	No	Block
	01	w/o magnet	Yes	Std.
	01	w/o magnet	No	Cassette
	01	w/o magnet	No	Block
VNW	00	Std.	Yes	Std.
	01	w/o magnet	Yes	Std.
RNS	00	Std.	Yes	Std.
	01	Std.	No	Std.
	01	w/o magnet	Yes	Std.
	01	w/o magnet	No	Std.
RNW	00	Std.	Yes	Std.
	01	w/o magnet	Yes	Std.
VBS VBW	00	Std.	Yes	Std.

Shape classification

Model: Nut feeder

Shape	Symbol	Description
	S	Square
	HC	Hexagonal
	T	T-Shaped
	C	Circular
	HC	Hex. with circular washer
	TC	T-Shaped with circular washer
	TD	T-Shaped with diamond washer
Guide	g	provided
Size	4	M4
	5	M5
	6	M6
	8	M8
	10	M10
	12	M12
Orientation guide	G	provided

Shape classification

Model: Bolt feeder

Size	Symbol	Description
	4	M4
	5	M5
	6	M6
	8	M8
	10	M10
Shank length under head	11mm or longer and less than 33mm	
Head diameter	9mm or larger and less than 22mm	

Projection orientation when

installed on the lower electrode

Symbol	Description
D	Downwards
U	Upwards

Downwards is standard

Feed unit installation position

Symbol		Description
Single	L	On the left facing the machine
	R	On the right facing the machine
Twin	L/R	On L and R of the welder
	L/L	On the left facing the machine
	R/R	On the right facing the machine

Bulk hopper

Symbol	Description
N	No
H	Yes